| Area | Machine | Manufacturer | Stroke |
|---|---|---|---|
| tool making | machining center | Quaser MV 184 P | 1020x610x610 |
| | machining center | Awea BM2100 | 2100x1000x1000 |
| | machining center | Awea LP3025YZF portal 5 face | 3000x3200x1000 |
| | machining center | Sorulace TR25 - 5 axis | 2500x1300x1600 |
| | machining center | DMG HSC 55 - 5 axis | 450x600x400 |
| | machining center | Röders RXU-1201- 5 axis KUKA automation | 1000x1050x600 |
| | machining center | Hartford Tornado HCMC18 | 1800x920x700 |
| | machining center | DMU80 Monoblock - 5 axis | 980x630x630 |
| | machining center | DMG HSC 105 - 5 axis KUKA automation | 1100x800x600 |
| | machining center | DMC 64Vlinear | 640x600x500 |
| | die sinking EDM | Ingersoll Center 400 | 400x300x300 |
| | die sinking EDM | Ingersoll Gantry 800 | 550x850x450 |
| | Cutter Grinder | Jungner WS150 | |

| Area | Machine | Manufacturer | Stroke |
|---|---|---|---|
| tool making | CNC lathe | Takisawa EX-310 | D330x600 |
| | CNC lathe | Mori Seiki NTX 1000 | D350x500 |
| | wire EDM | Mitsubishi MV 4800S | 800x600x500 |
| | wire EDM | Sodick 537QL Premium | 550x350x350 |
| | wire EDM | Charmilles Robofil 440 CC | 550x350x400 |
| | drill EDM | Oscarmax SD600 ZNC | 600x400x400 |
| | conventional lathe | E3N | D130x750 |
| | saw | Bemato BMT330 SA | D400x500 |
| | conventional drill (2 pcs) | Csepel RF-50 | 1250x900 (X,Z) |
| | conventional drill | Csepel RFh-75 | 2000x1000 (X,Z) |
| | Flat grinder (2pcs) | Chevalier FSG-3A1224 | 305x610x480 |
| | CNC profile grinder | Jung J-500 | |

| Area | Machine | Manufacturer | Stroke |
|---|---|---|---|
| serial CNC machining | machining center | Brother TC31 4D, palette changer | 350x250x350 |
| | machining center | Akira Seiki  4D, palette changer | 700x400x400 |
| | machining center | Doosan VC430  4D, palette changer | 560x430x430 |
| | CNC lathe | Doosan Lynx 220 LM | D250x510 |

| Area | Machine | Manufacturer | Remark |
|---|---|---|---|
| zinc die casting | hot chamber casting machine | LK DC 130t | Max. casting weight 1500 g |
| | hot chamber casting machine | LK DC 88t | Max. casting weight 1000 g |
| | hot chamber casting machine | Frech DAW 40t | Max. casting weight 400 g |

| Area | Machine | Manufacturer | Remark |
|---|---|---|---|
| sheet metal working | Excentric press | GERMAK GPH-2B-160 | automatic coil metal dosing |

| Area | Machine | Manufacturer | Remark |
|---|---|---|---|
| measuring instruments | CMM | Mitutoyo Euro-C-A544 | |
| | digital microscope | Tesa Visio 300 | |
| | height meter | Mitutoyo QM-Height | |
| | contour measuring | Mahr Marsurf CD 120 | |
| | CMM | CE Johansson Micro-hite DDC | |